Goa Instruments Industries Pvt. Ltd.

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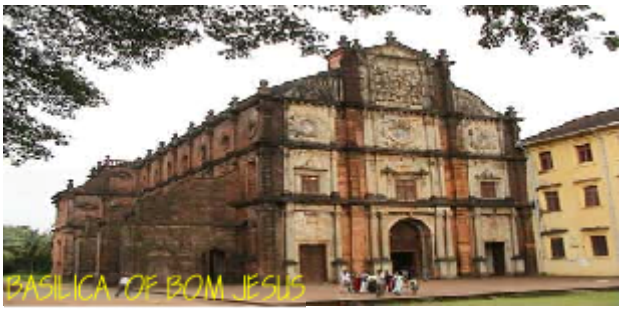


Thank you for sparing a few minutes for the newsletter of Goa Instruments ! I hope the newsletter was useful.

The following technical information on Thermocouple is for reference only. Many factors which influence the T/C measuring junction are - temperature of the surroundings, velocity & properties of fluid, emissivity of the exposed surface, thermal conductivity of thermocouple & well materials, ratio of heat transfer areas etc. These are also to be considered while deciding the type of T/C & the wire size.

Technical Information on type of T/C & its Limits:

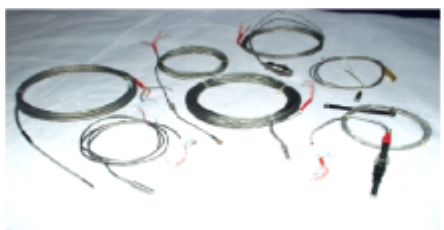
T/C TYPE	CHEMICAL COMPOSITION		Temperature Range Deg C	Std Limits of error (whichever is greater)
	+ve Leg	-ve Leg		
E	Ni, 10%Cr	Cu, 45%Ni	0 To 900	+/-1.7Deg C or+/-0.5%
J	Fe	Cu, 45%Ni	0 To 750	+/-2.2Deg Cor+/-0.75%
K	Ni, 9.2%Cr, 0.4%Si	Ni, 2.5%Si,Co1.2%	0 To1250	+/-2.2Deg Cor+/-0.75%
T	Cu	Cu,45%Ni	0 To 350	+/-1.0Deg Cor+/-0.75%
S	Pt	Pt, 10% Rh	0 To 1450	+/-1.5Deg Cor+/-0.25%
R	Pt	Pt, 13% Rh	0 To 1450	+/-1.5Deg C or+/-0.25%
B	Pt, 30% Rh	Pt, 6% Rh	870 To 1700	+/-0.5%

Chart showing maximum temp. range for different conductor diameters for thermocouples:

Wire Size(AWG) Versus Upper Service Temperature.

Type	8Gauge/ 3.25mm Diameter	14Gauge/ 1.63mm Diameter	20Gauge/ 0.81mm Diameter	24Gauge/ 0.51mm Diameter	28Gauge/ 0.33mm Diameter
E	870 Dec C	650 Deg C	540 Deg C	430 Deg C	430 Deg C
J	760 Deg C	590 Deg C	480 Deg C	370 Deg C	370 Deg C
K	1260 Deg C	1090 Deg C	980 Deg C	870 Deg C	870 Deg C
T	-----	370 Deg C	260 Deg C	200 Deg C	200 Deg C
S	-----	-----	-----	1480 Deg C	-----
R	-----	-----	-----	1480 Deg C	-----
B	----	----	-----	1700 Deg C	-----

M/s. GOA INSTRUMENTS INDUSTRIES PVT LTD
D2/5, MAPUSA INDUSTRIAL ESTATE,
MAPUSA, GOA- 403507
TEL NO: 0832-2262872/2262610
FAX NO:0832-2262814
Email: sales@goainstruments.com
Web: www.goainstruments.com



Editor : M.T. Kulkarni (mangesh@goainstruments.com)